

FIG. 1

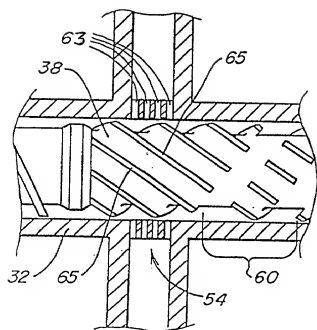


FIG. 1A

250

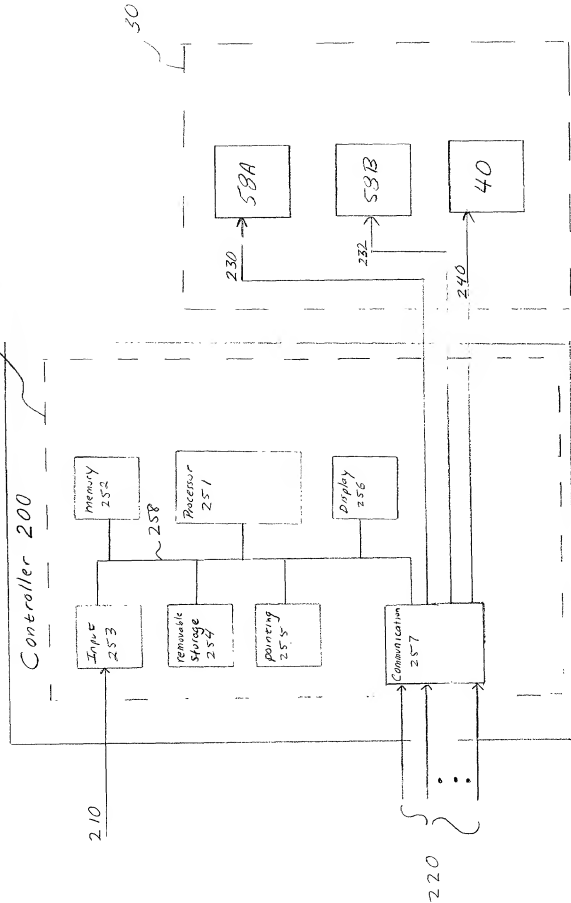


Fig. 2

Processing System	Polymer Amount	Blowing Agent	Blowing Agent Amount (%)	Polymer Melt Pressure	Cell Size (microns)	Weight Reduction (%)
Engel	Nova 2282 PS	CO ₂	11.9	4000	10	19
Husky	Eastman 0.95IV PET	CO ₂	12.0	3000	40	30

Fig. 3

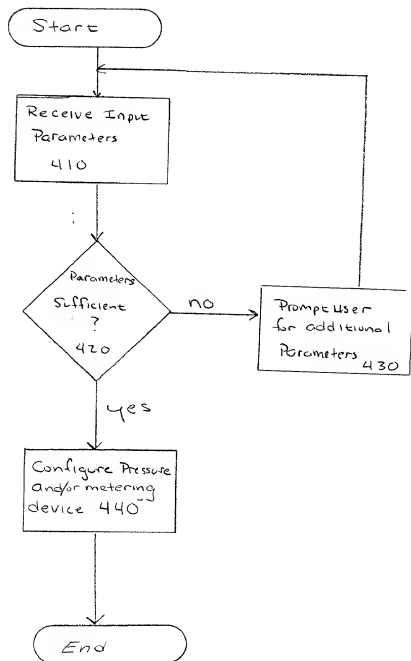


Fig. 4

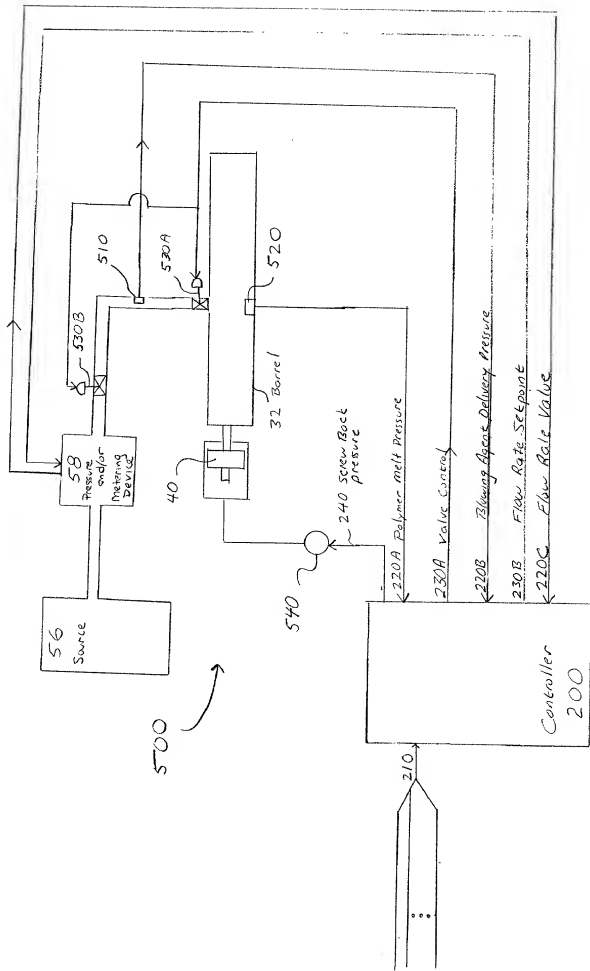


Fig. 5

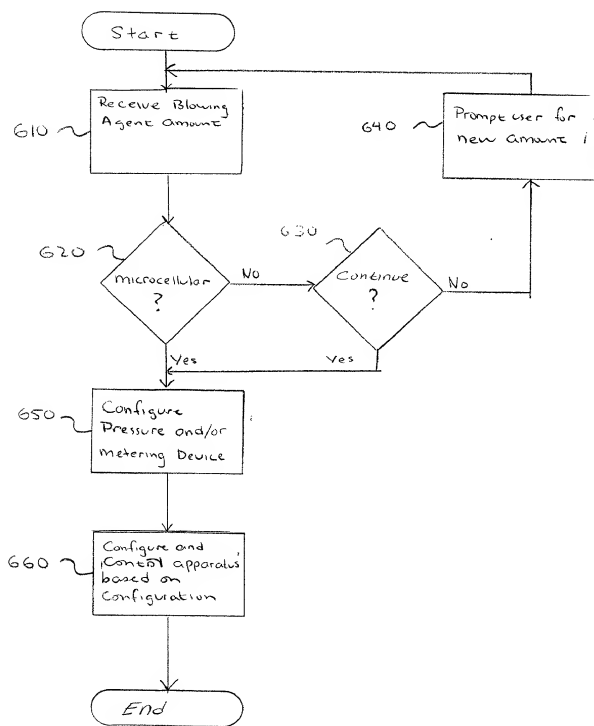


Fig 6

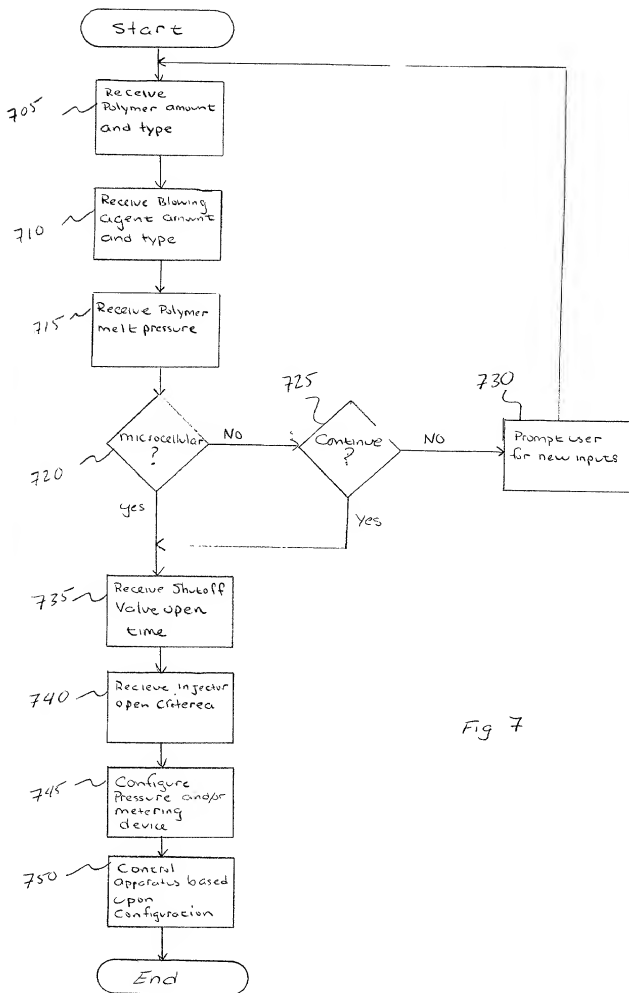


Fig 7